

Date: Monday, 4/3/2006 2:07:38 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : TUBE
Job Number : 26476	
Estimate Number : 12155	
P.O. Number : N/A	Part Number : D34791
This Issue : 4/3/2006 S.O. No. : N/A	Drawing Number : D3479 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 26288	Material : N/A
Written By : <u>See Comment Below</u>	Due Date : 4/28/2006
Checked & Approved By : <u>See Above User &amp; Date</u>	Qty: <u>3</u> Um: Each
Comment : Est Rev:A New Issue 06-02-02 JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S26GA	304/316 0.018 SHEET
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Comment: Qty.: 0.1470 f(s)/Unit Total : 0.2940 f(s)

Pick:

304/316 0.018 SHEET

(M304S26GA)

Batch: M19704

06 04 03

2.0	SHEAR	SHEAR
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Comment: SHEAR

2.36" x 8.70"

Cut Flat pattern 2.50" X 8.50" as per Dwg D3479

06 04 03

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1a 1-Debur

1b Degrease with washing wire

2 2-Roll part as per Dwg D3479

3-Spot weld as per Dwg D3479 and Dart QSI 018

4-Fabricate Bead using Rotary Machine as per Dwg D3479

Permanent Change




4.0	QC5	WELD INSPECTION
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Comment: WELD INSPECTION &amp; Work to Current Step

06 04 04

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W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
06/03	2	Shoar size should be 2.3800" x 9.700"				 06/03	 06/03	
	4	Remove Weld inspection Permanent Change					 06/03	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: *[Signature]* Date: 26/04/18

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: TUBE

Job Number: 26476

Part Number: D34791

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

15060403

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL  
Inspection Level 21

150604/18

8

Job Completion



15060405

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries